OAK SECURITY GROUP
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DOOR PREPARATION CHART

END CAP BRKT. - 2 HOLES

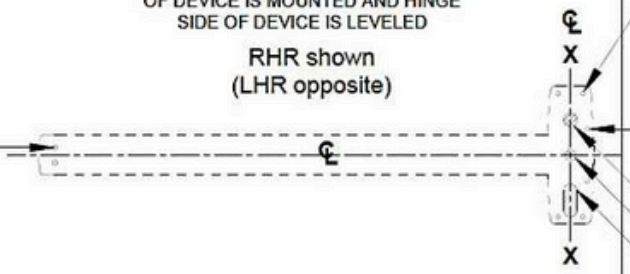
SURFACE MOUNT	SEX BOLTS
METAL	METAL
#25 DRILL #10-24 TAP	1/4" DRILL (DEVICE SIDE) 13/32" DRILL (TRIM SIDE)
WOOD	WOOD
1/8" DRILL PILOT 1" DEEP	13/32" DRILL THRU

CENTER CASE - 4 HOLES

SURFACE MOUNT	SEX BOLTS OR TRIM
METAL	METAL
#25 DRILL #10-24 TAP	1/4" DRILL (DEVICE SIDE) 13/32" DRILL (TRIM SIDE)
WOOD	WOOD
1/8" DRILL PILOT 1" DEEP	13/32" DRILL THRU

*PREPARE HOLES AFTER LOCK SIDE OF DEVICE IS MOUNTED AND HINGE SIDE OF DEVICE IS LEVELED

RHR shown
(LHR opposite)



CENTER CASE - 2 SUPPORT HOLES

SURFACE MOUNT
METAL
#25 DRILL #10-24 TAP
WOOD
1/8" DRILL PILOT 1" DEEP

DOOR CUT-OUTS

	FOR TRIM APPLICATIONS WITH WORKING LEVER, THUMBPIECE, OR KNOB: MARK WITH TEMPLATE AND CUT OUT: (CUT DEVICE SIDE ONLY)
(5/8" DIA.)	OUTSIDE CYLINDER APPLICATIONS: MARK WITH TEMPLATE AND CUT OUT: **METAL DOOR** (CUT DEVICE SIDE) **WOOD DOOR** (CUT THRU)
(7/8" DIA.)	DOUBLE CYLINDER APPLICATIONS: MARK WITH TEMPLATE AND CUT OUT: **METAL DOOR** (CUT DEVICE SIDE) **WOOD DOOR** (CUT THRU)